Alibaba.com Certified Supplier



Production Assessment Report

Presented to

Shanghai Yu Heng Metal Arts Co., Ltd.

上海昱恒工艺品有限公司

Gold Supplier & Assessed Company Relationship:	⊠ Wholly Owned □ Shareholder/Partner □ Capacity Contract
Company Address:	No. 1999 Husong Road, Jiuting Town, Songjiang District, Shanghai City, China
City / Country:	Shanghai, China
Consigner of Assessment:	Alibaba
Gold Supplier Member ID:	cnyuheng
Gold Supplier Company Name:	Shanghai Yu Heng Metal Arts Co., Ltd.
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Service provided by Bureau Veritas Certification Report No.: 201010180001884_1-P







Report No.: 201010180001884_1-P

Report Number:	201010180001884_1-P	Assessment Type:	Production Assessment
Date of Assessment:	15/Dec./2010	Report Date:	15/Dec./2010
Assessor's Name:	Ken He	Validity Period:	16/Dec./2010 15/Dec./2011
Reviewed By:	Shuibing Chen	Online Verification:	www.bv-certification.com.cn

Important Notes:

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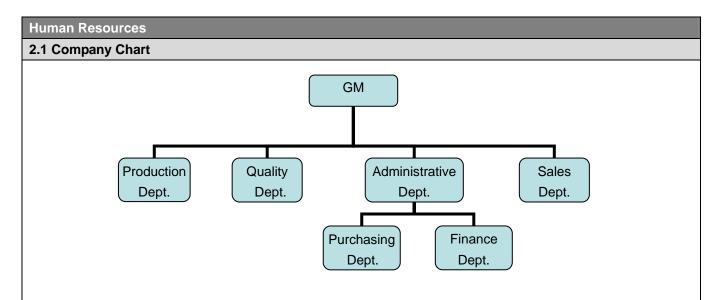
Section 1: Company Overview

Company Overview							
1.1 Legal Validity							
Does the company have a valid business license?	⊠ Yes □ No	Business License Number:	3102272086584				
Year Established:	02/Aug./2005	Validity Period:	02/Aug./2005 01/Aug./2015				
Registered Address:	No. 2 Building, No. 168 Songjin Shanghai City, China	g Road, Chedun Towr	n, Songjiang District,				
Company Address:	No. 1999 Husong Road, Jiuting China	Town, Songjiang Dist	rict, Shanghai City,				
Annual review conducted by the Industrial & Commercial Bureau?	⊠ Yes □ No	Shanghai Industrial & Commercial Bureau, Songjiang Branch					
Registered Capital:	RMB 500,000. <u>00</u>						
Corporate Representative:	Ms. Hui Li						
Industry:	Jewelry and Related Articles						
Business Type:		rading Company [Combined				
Type of Ownership:		Public Company Sole Proprietorship	☐ Joint Venture ☐ Other				
Products Manufactured:	Cufflinks						
1.2 Company Building Information	on						
Certification Type:	Estate Certification 🛛 Lease	e Agreement	actory Officer Claimed				

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Section 2: Human Resources



2.2 Employee Headcount									
Department Name	Full Time Employee(s)	Part-Time Employee(s)	Total						
GM	1	0	1						
Finance Dept.	0.5	1	1.5						
Production Dept.	16.5	0	16.5						
Quality Dept.	1.5	0	1.5						
Administrative Dept.	2.5	0	2.5						
Purchasing Dept.	0.5	0	0.5						
Sales Dept.	2.5	0	2.5						
Total Number:	25	1	26						

2.3 Management

Department	Name	Title	Education	Year(s) in Current Company
GM	Mr. Yifeng Li	GM	Junior College Graduate	5
Finance Dept.	Ms. Yun Zhou	Dept. Manager	Junior College Graduate	3.5
Production Dept.	Ms. Yun Zhou	Dept. Manager	Junior College Graduate	3.5
Quality Dept.	Ms. Yun Zhou	Dept. Manager	Junior College Graduate	3.5
Administrative Dept.	Ms. Hui Li	Dept. Manager	University Graduate	5
Purchasing Dept.	Ms. Hui Li	Dept. Manager	University Graduate	5
Sales Dept.	Ms. Hui Li	Dept. Manager	University Graduate	5

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Section 3: Production Capacity

Production Capacit	:y									
3.1 Annual Product	ion C	apacity (P	revious Yea	r)						
Cufflinks 420,000 Pic	eces									
3.2 Production Cap	acity									
Product N	ame		Producti	on L	ine Capac	ity	Act	ual Units Produce	d (Previ	ous Year)
Cufflinks			1,000,000 F	Piece	es / Year		420	,000 Pieces		
3.3 Production Mad	hiner	ry								
Machine Name		Brand 8	& Model No.		Quantity	1	Numb	er of Year(s) Used	Co	ondition
Vertical Drilling Mach	nine	Z4113			1	5			Acc	eptable
Vertical Drilling Mach	nine	N/A			1	5			Acc	eptable
Cutting Machine		S-360			1	5			Acc	eptable
Grinding Machine		N/A			1	3			Acc	eptable
Punching Machine		160 Tons			1	3			Acc	eptable
Punching Machine		6 Tons		,	3	5			Acc	eptable
Punching Machine		10 Tons	10 Tons		1	5			Acc	eptable
Punching Machine		16 Tons			1	5			Acc	eptable
Drying Oven		YLA-3		;	3	3	3		Acc	eptable
CH4 & O2 Welding		N/A		;	3	5	5		Acc	eptable
Machine										
Air Compressor		ZB-0.1/8			1	2			Acc	eptable
Air Compressor		N/A			1	5			Acc	eptable
Buffing Machine		N/A		;	5	5			Acc	eptable
3.4 Testing Machine	ery									
Machine Name		Brand & M	lodel No.	C	luantity	Nu	mber	of Year(s) Used	Coi	ndition
Electronic Balance	A	CS-30 KG		1		5			Accep	table
Electronic Balance	TC	CS-SAE-10	0	1		2			Accep	table
Digital Balance	Xł	K3190-A12		1		5			Accep	table
Balance	N/	/A		2		5			Accep	table
Vernier Caliper	0-	150 mm		2		3		Accep	table	
3.5 Subcontractors										
Subcontractor Name	Pro	oduct Subc	ontracted		Volume Su	ıpplie	ed	Cooperation I	Period (Years)
Confidential	Con	fidential		Со	nfidential			Confidential		

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Section 4: Quality Assurance

. II. 15	y Management System and Product Certification							
,				icatio	n			
4.1 Quality M	lanagement	System Certifica	tion				-	
Certificati	on	Certified By	Certif	icate	No.	Business Scope	,	Validity Period
N/A	N/A	4	N/A			N/A		N/A
4.2 Product (Certification							
Certificati	on	Certified By	Certif	icate	No.	Product Name	&	Validity Period
						Model No.		
N/A	N/A	4	N/A			N/A		N/A
4.3 Quality C	ontrol Mana	gement	l .					
		Content				Observation	ns /0	Comments
	Is there qu	ality control on a	ll produ	ıction	☐ Yes	s, all production li	ines	have adequate quality
	lines?				control			
4.3.1					⊠ Yes	s, some production	line	s have adequate quality
					control			
			☐ No					
400	Do the	QA/QC inspec	ctors	work	☐ Yes	3		
4.3.2	independen	tly from the produ	ction lir	ne? 🛛 No				
4.2.2	Who doe	s the QC/QA	Mar	nager Ms. Yun Zhou Production Dept. Manager				
4.3.3	/Supervisor	report to?						
4.3.4	How many	QA/QC inspectors	in tota	l?	3			
No. of Employ	ees in Each	Production Line:						
Product		Supervi	sor		No.	of Operators	N	lo. of In-line QC/QA
Molding Line)	1			5	·	0	
Buffing Line		1			3		1(/	Also is the worker)
Coloring Line	9	1			3		1(/	Also is the worker)
	Packing Line	0			2		1(/	Also is the worker)
								,
4.4 Supplier	Managemen	t						
	Content					Observations A	/Cor	nments
4.4.4	Does the company have an		⊠ Y	'es				
4.4.1	supplier assessment procedure?			□ N	lo			
	Does the co	mpany have an		⊠ Yes				
4.4.2	updated list	of approved			lo			
	suppliers?							
	• • • • • • • • • • • • • • • • • • • •							

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	Does the company establish and	□ Y	es, with written standard procedures
4.4.0	implement a standard procedure		Yes, with written procedure but lack of consisten
4.4.3	for purchasing contract review	stand	dard
	and approval?		No
	Does the company keep its	□ Y	es, Assessment Reports are available for more than 3
	Supplier Assessment Reports?	years	S
		□ Y	es, Assessment Reports are available for the last 1-3
4.4.4		years	S
4.4.4		□ Y	es, Assessment Reports are available for the previous
		12 m	onths
			lo .
		Conf	idential
	Are the company's purchasing	□ Y	es, the purchasing document includes all the
	documents sufficient to ensure	inforr	mation required
4.4.5	product safety control and their	⊠ Y	es, however the purchasing document includes
	customers' requirements?	incor	nplete information
			No
	Is there a procedure to conduct	□ Y	es, with clear standard and written inspection records
random product inspections after		□ Y	es, with inspection records but no procedures
4.4.0	final packaging?		es, with procedures but no inspection records
		\boxtimes N	No, inspections are not necessary
			to, mopositions are not necessary
4.5 After Sale	es Service		T. T
4.5 After Sale	es Service Content		Observations /Comments
4.5 After Sale	Content Is customer feedback, including	<u> </u>	
	Content Is customer feedback, including complaints, clearly recorded and		Observations /Comments
4.5 After Sale 4.5.1	Content Is customer feedback, including		Observations /Comments Yes, with a standard feedback form and records
	Content Is customer feedback, including complaints, clearly recorded and		Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records
	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures		Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form
4.5.1	Content Is customer feedback, including complaints, clearly recorded and maintained?		Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No
	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures		Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records
4.5.1	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints?	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records
4.5.1	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective action	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes
4.5.1	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints?	s for	Observations /Comments ☐ Yes, with a standard feedback form and records ☐ Yes, with a standard feedback form but no records ☐ Yes, with records but no standard feedback form ☐ No ☐ Yes, with clear procedures and written records ☐ Yes, with clear procedures but no written records ☐ Yes, with written records but no clear procedures ☐ No ☐ Yes ☐ No
4.5.1	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective action system in place?	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes No Oconfidential
4.5.1	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective actic system in place? Can finished/packaged products be	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes No Yes No Confidential Yes, with procedures to trace raw materials
4.5.1 4.5.2 4.5.3	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective action system in place?	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes No Confidential Yes, with procedures to trace raw materials Yes, main raw material can be traced
4.5.1	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective action system in place? Can finished/packaged products be traced by lot identification to the	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes No Confidential Yes, with procedures to trace raw materials Yes, main raw material can be traced No, only the production date can be traced
4.5.1 4.5.2 4.5.3	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective action system in place? Can finished/packaged products be traced by lot identification to the	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes No Confidential Yes, with procedures to trace raw materials Yes, main raw material can be traced No, only the production date can be traced No
4.5.1 4.5.2 4.5.3	Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective actions system in place? Can finished/packaged products be traced by lot identification to the appropriate raw material test reports?	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes No Confidential Yes, with procedures to trace raw materials Yes, main raw material can be traced No, only the production date can be traced No Confidential
4.5.1 4.5.2 4.5.3	Content Is customer feedback, including complaints, clearly recorded and maintained? Are there any clear procedures handling customer complaints? Is there a closed-loop corrective action system in place? Can finished/packaged products be traced by lot identification to the	s for	Observations /Comments Yes, with a standard feedback form and records Yes, with a standard feedback form but no records Yes, with records but no standard feedback form No Yes, with clear procedures and written records Yes, with clear procedures but no written records Yes, with written records but no clear procedures No Yes No Confidential Yes, with procedures to trace raw materials Yes, main raw material can be traced No, only the production date can be traced No

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Section 5: Production Process Management

Section	5: Quality Control Management	
	Content	Observations /Comments
5.1	Is the factory tidy and clean enough for	☐ Yes, very good☒ Yes, acceptable
5.1	production?	☐ No, needs improvement☐ No, very poor
5.2	Are the following items /documents provided at the appropriate location?	✓ Work Instructions✓ Approved sample✓ Product picture
5.3	Are written instructions available for onsite material inspection/testing? Are the relevant records maintained?	 ☐ The above-mentioned was not available ☐ Yes, with clear written instructions and records ☐ Yes, with written instructions but no records ☐ Yes, with records but no written instructions ☐ No
5.4	Are written inspection/testing instructions available for finished products? Are the relevant records maintained?	 Yes, with clear written instructions and records Yes, with written instructions but no records Yes, with records but no written instructions No
5.5	How are finished products inspected?	 ☑ 100% of products with detailed inspection ☐ Random inspection ☐ No inspection ☐ No inspection necessary
5.6	Are units that failed inspection clearly marked and separated to prevent accidental dispatch?	☐ Yes, the units are separated and marked clearly☐ Yes, the units are separated but not marked clearly☐ No
5.7	How are finished products that failed inspection handled?	☒ Repaired and re-inspected☒ Thrown away☒ No inspection necessary

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Section 6: R & D Capacity

R&D Capacity								
6.1 Current Situation	า							
There is/are	0 R&D Engin	neer(s) in	the con	npany.				
Education Level	Headcount			Work Experience	Headcount			
Doctorate	0			Over 30 Years	0			
Post-Graduate	0			21-30 Years	0			
Graduate	0			11-20 Years	0			
Junior College	0			6-10 Years	0			
Technical School	0]		2-5 Years	0			
High School	0			Less than 2 years	0			
List of successful proj products):	ect(s) (Example: Patento	ed	N/A					
Does the company ha	ave its own brand?		☐ Yes ☐ No					
If yes, please specify:			N/A					
Does the company pr	ovide ODM service for o	thers?	☐ Yes ☐ No					
	sign input/output, review, s available for the asses		☐ Yes ☐ No					
Based on inspection, are R & D employees equipped with adequate specialized equipment?		☐ Yes ☐ No						
If yes, please list all key equipment used:		N/A						
Do R& D employees use any specific software for designing new products?		☐ Yes ☐ No						
If yes, please list the			N/A					
Please list all certifica	Please list all certifications and/or qualifications of the			N/A				

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Section 7: Company Development / Expansion Plans

Company Development / Expansion Plans							
	Company Development Action	Timeframe					
1	The organization plan to 10%20% annual growth in sales	Within 3 years					
2							
3							

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Section 8: Production Flow

Produ	ction Flow				
No	Production Process	No	Production Process	No	Production Process
1		2		3	
	Melting		Molding		Punching
4		5		6	The state of the s
	Grinding		Welding		Coloring
7	Drying	8	Checking & Packing	9	
10		11		12	

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Section 9: Certification & Photos

Certification

Certification & Photos --Business License (Original)



Certification & Photos --Tax Registration Certificate



Certification & Photos -Organization Code Certificate

Certification & Photos --

Business License (Duplicate) with Certificate / Records of Annual Inspection



Certification & Photos --Permit for Opening Bank Account



Certification & Photos -Custom Clearance Registration Form



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Certification & Photos --Import and Export Enterprise Registration

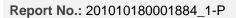
N/A

N/A

Certification & Photos -- Quality Management System Certificate

N/A

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Section 10: Company and Product Samples

Company and Product Samples

Company Gate



Workshop



Product Sample

Office



Workshop



Product Sample

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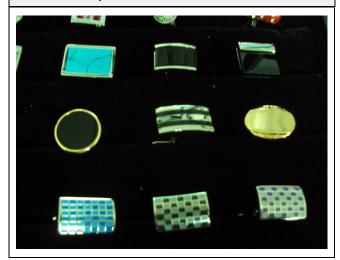


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Product Sample



Product Sample



Product Sample



Product Sample



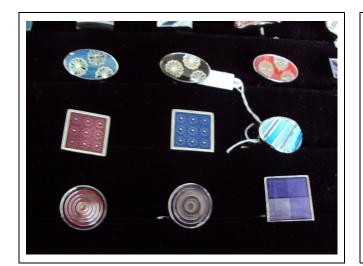
Product Sample

Product Sample

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